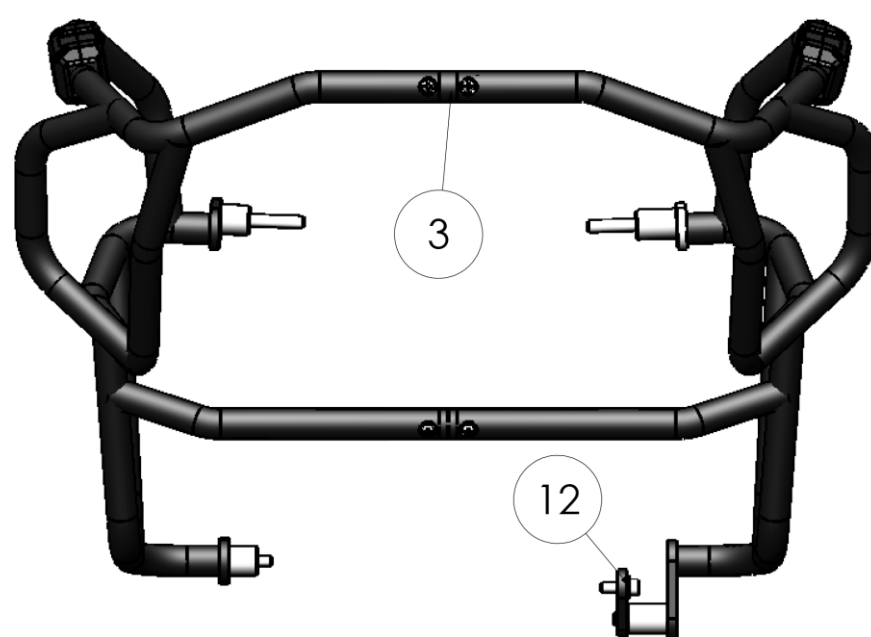
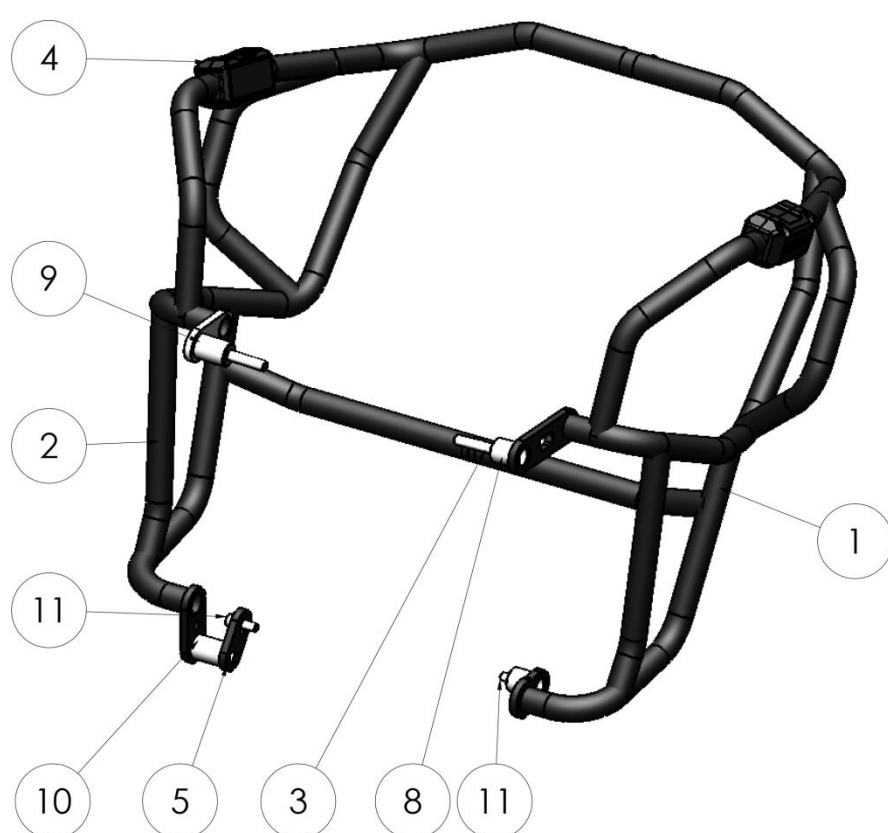


## Scope of Supply/Bill of Material & Mounting Drawings

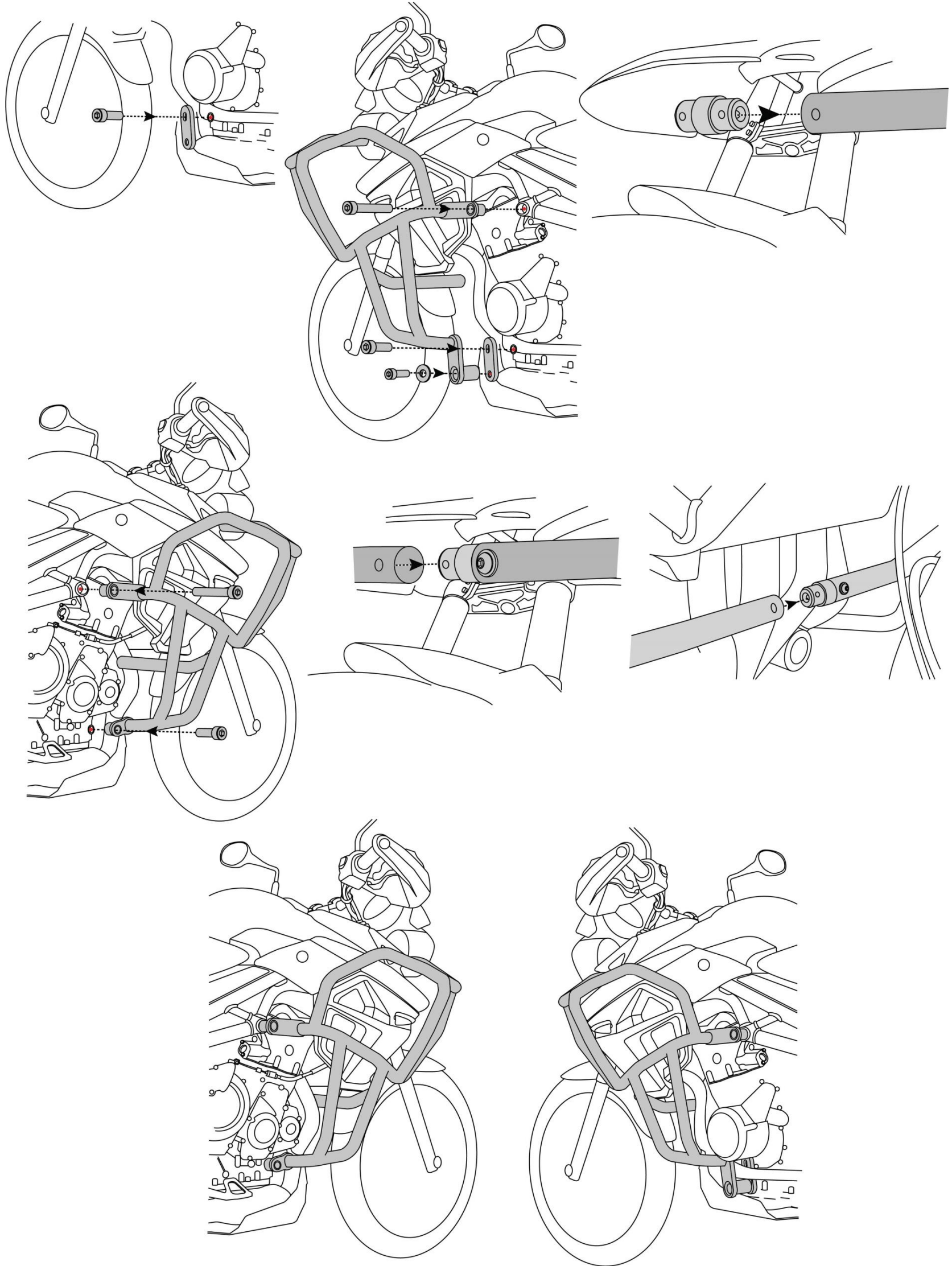
Part Number: T-XCA-17-01-SL / T-XCA-17-02  
 Part Description: Crash Bar TRIUMP TIGER800  
 Applicable to both Stainless Steel and Steel Versions

### Installation / Parts List / Bill of Material for Mounting

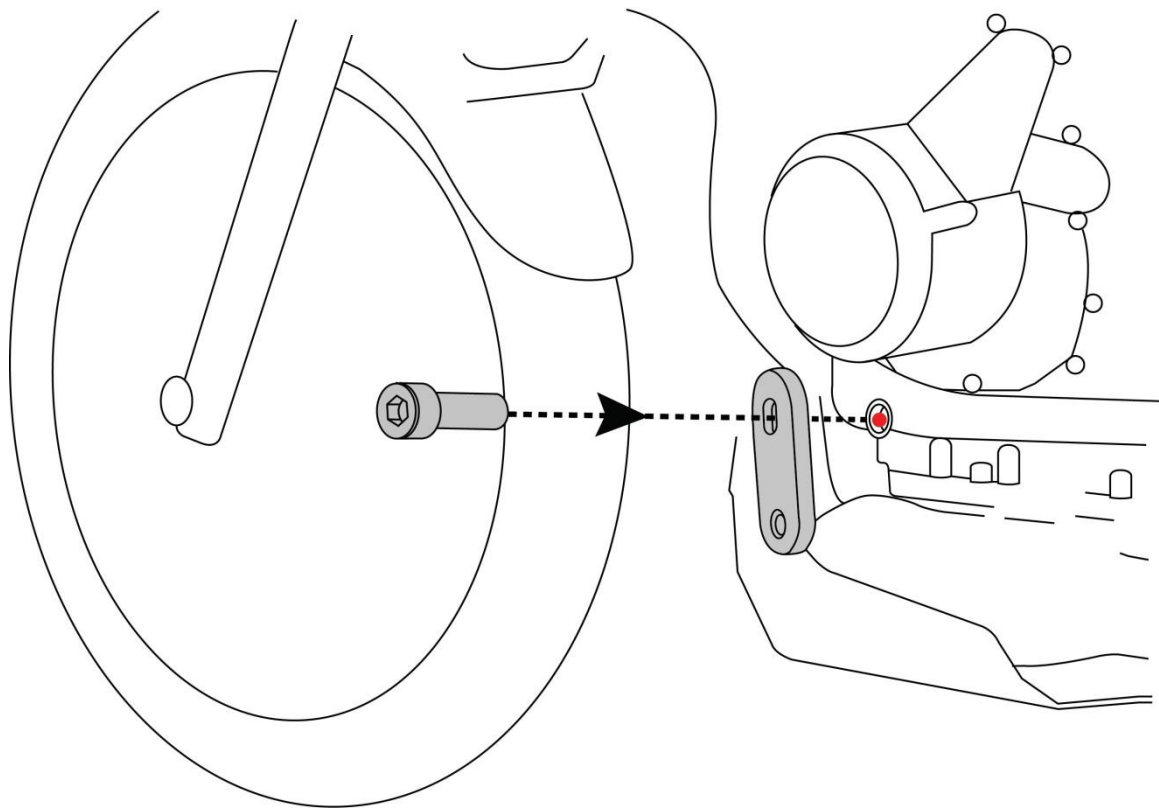
No.	Description	Quantity	Torque * (N-m)	Remarks **
1	Crash Bar - RH	1		
2	Crash Bar - LH	1		
3	Pin pipe	2		
4	Slide Guard	2		
5	Bracket for LH Lower Mount	1		
6	Screw M6 x 15	4	9 - 10	Use Liquid Thread Locker
7	Washer M6	4		
8	Screw M10 x 60	1	44 - 46	Use Liquid Thread Locker
9	Screw M10 x 65	1	44 - 46	Use Liquid Thread Locker
10	Screw M10 x 35	1	44 - 46	Use Liquid Thread Locker
11	Screw M8 x 25	2	22 - 24	Use Liquid Thread Locker
12	Washer M10	1		
SRC Design uses Metric System of Measurement and all dimensions are in Millimeters				
* Recommended to use the Torque specified in the table				
** Denotes Usage of Liquid Thread Locker in specified locations				



Mounting Drawings



## Mounting Instructions



### Step 1:

**Mounting of Bracket for LH Lower Mount on the Left-Hand side (When viewed from the Pillion side)**

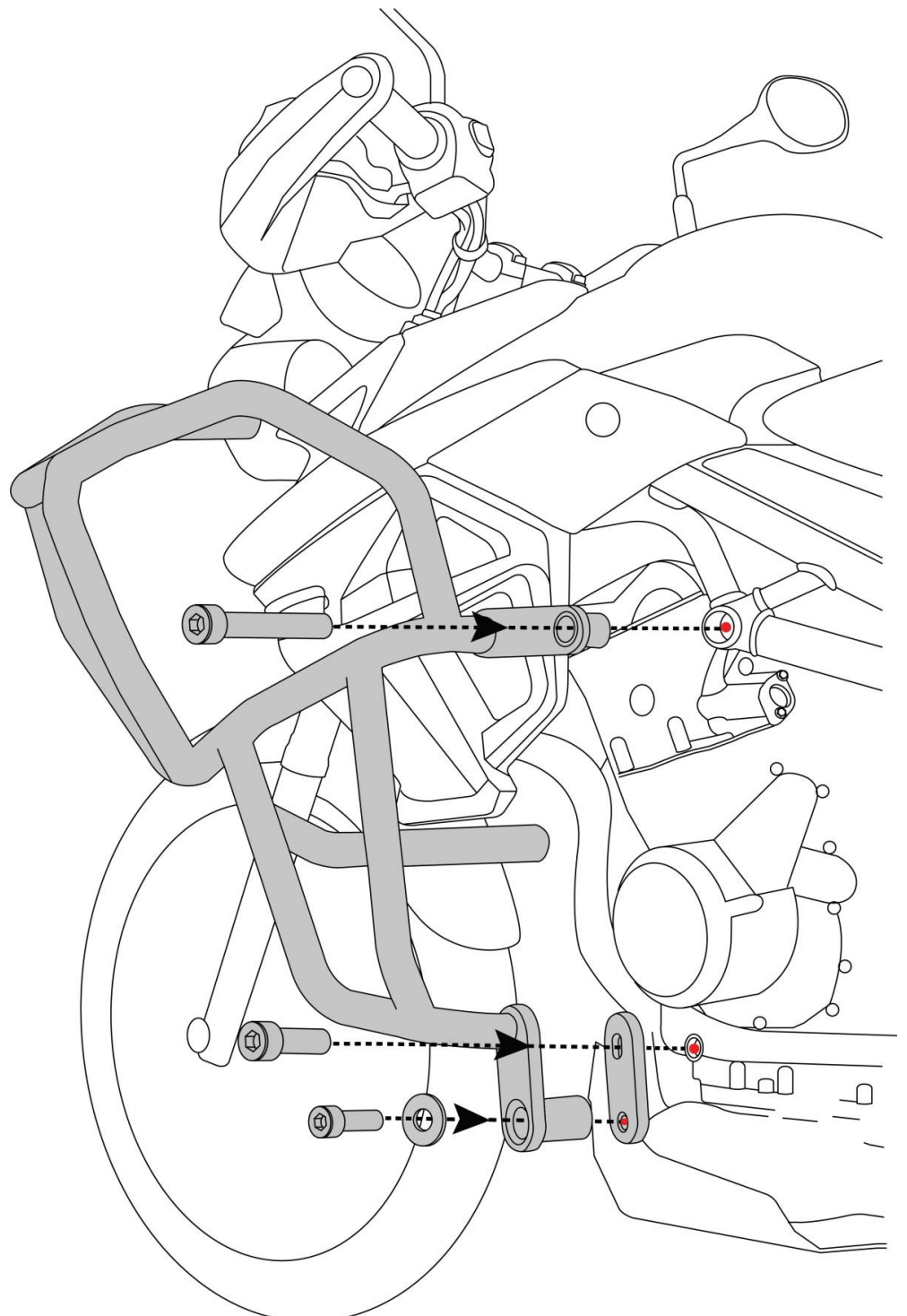
**Orient and Align the Bracket for LH Lower Mount (5), in-line with the Mounting hole (shown in Red colour) and slip-in Screw M8 x 25 (11) – 1 off through it and secure the threads, but not tighten it fully.**

**The second hole in the Bracket for LH Lower Mount will be used for mounting the Crash Bar LH (2), which will be explained in the next step.**

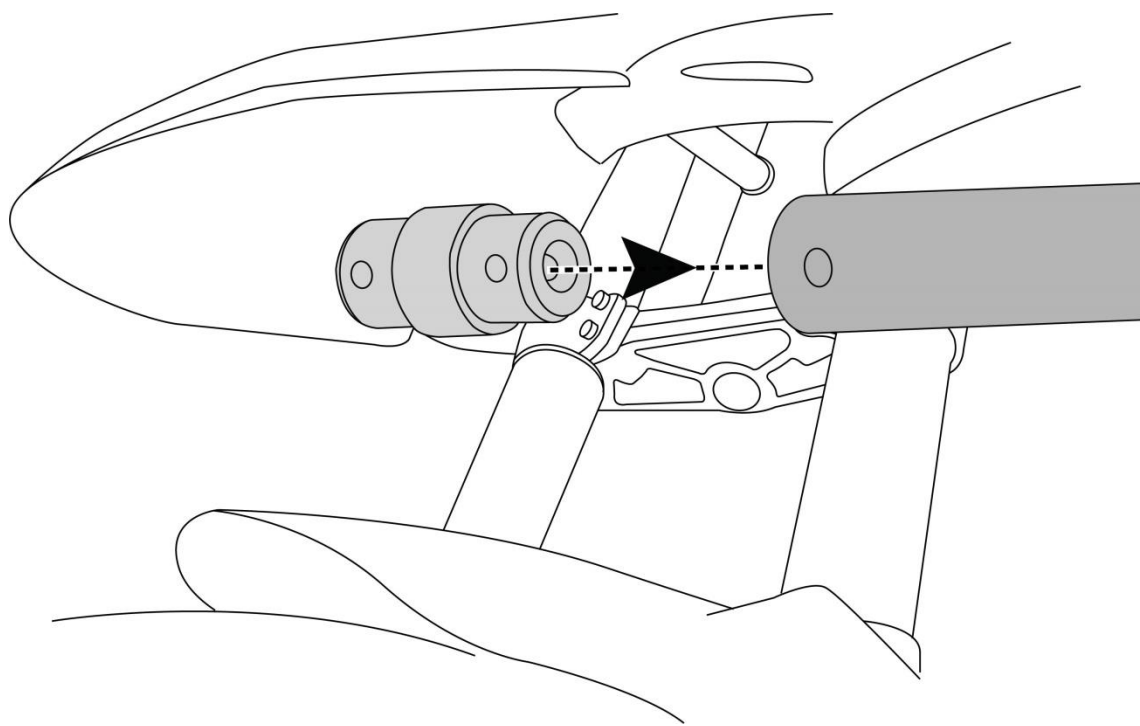
### Step 2:

**Orient and Align Crash Bar LH (2), as shown, and Slip-in Screw M10 x 65 (9) – 1 off, through the hole in the and secure the threads on the top end, but not tighten it fully.**

**Orient the Lower side of the Crash Bar, in-line with the second hole of Bracket for LH Lower Mount (5), as shown and slip-in the Screw M10 x 35 (10) – 1 off through the Lower end and secure the threads in the Bracket, but not tighten it fully.**







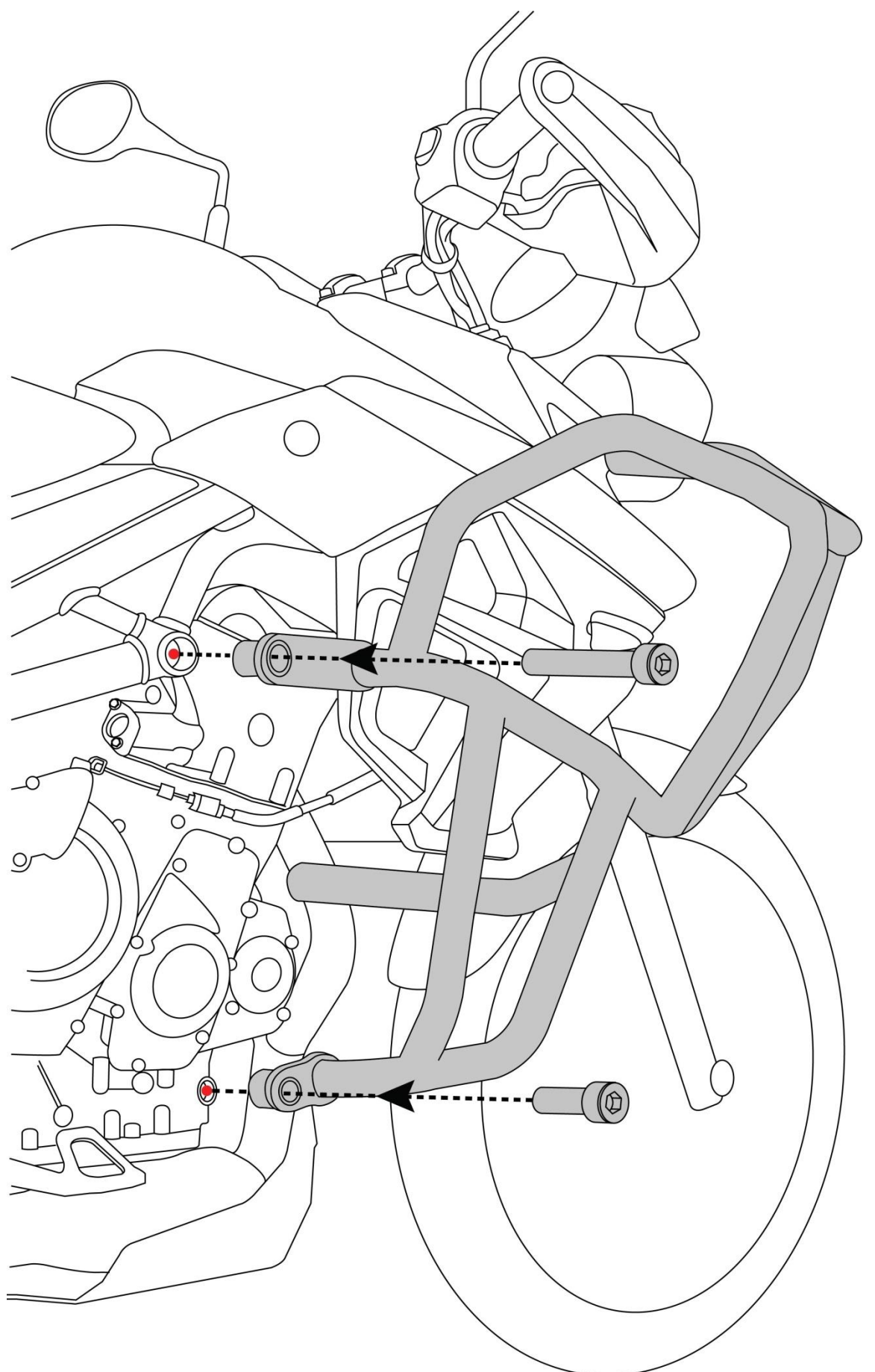
**Step 3:**

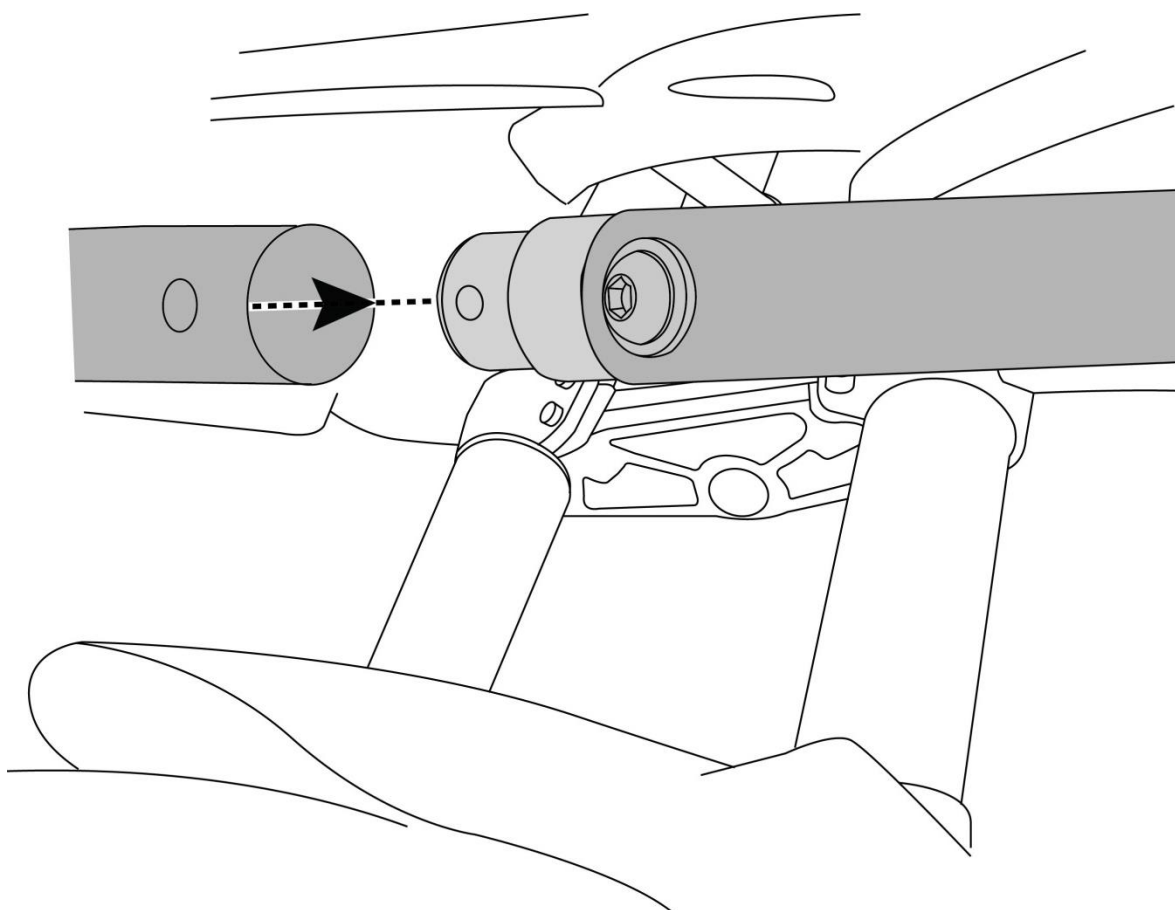
**Mounting Pin Pipe (3) to the Top End of the Crash Bar LH**

Slide-in the Pin Pipe (3) – 1 off, as shown in the drawing, to the top end of the Crash Bar LH and Slip-in Screw M6 x 15 (6) – 1 off and Washer M6 (7) – 1 off and secure the threads in the Pin Pipe, through the hole in the Crash Bar.

**Step 4:**

Orient and Align the Crash Bar (RH), as shown and Slip-in the Screw M10 x 60 (8) – 1 off through the Upper side, and Screw M8 x 25 (11) – 1 off through the holes and secure the threads in the Mounting Holes (as shown in Red colour), but not tighten it fully.





**Step 5:**

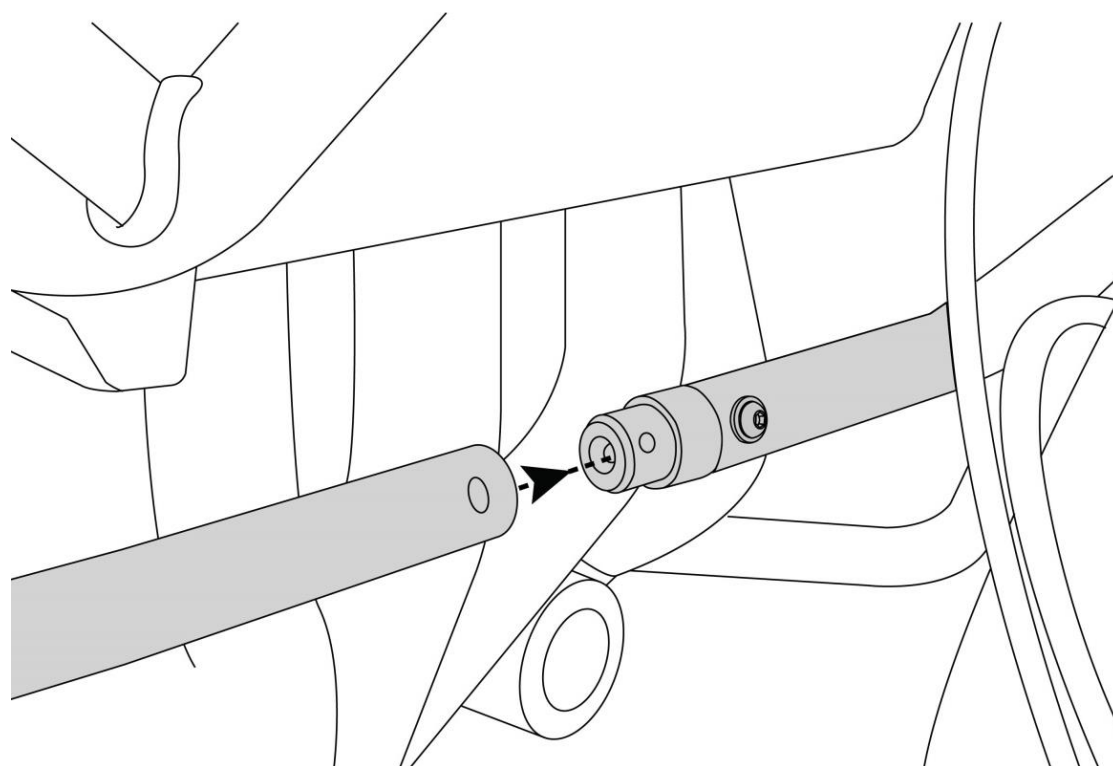
**Mounting of the Top End of the Crash Bar RH to the Pin Pipe end**

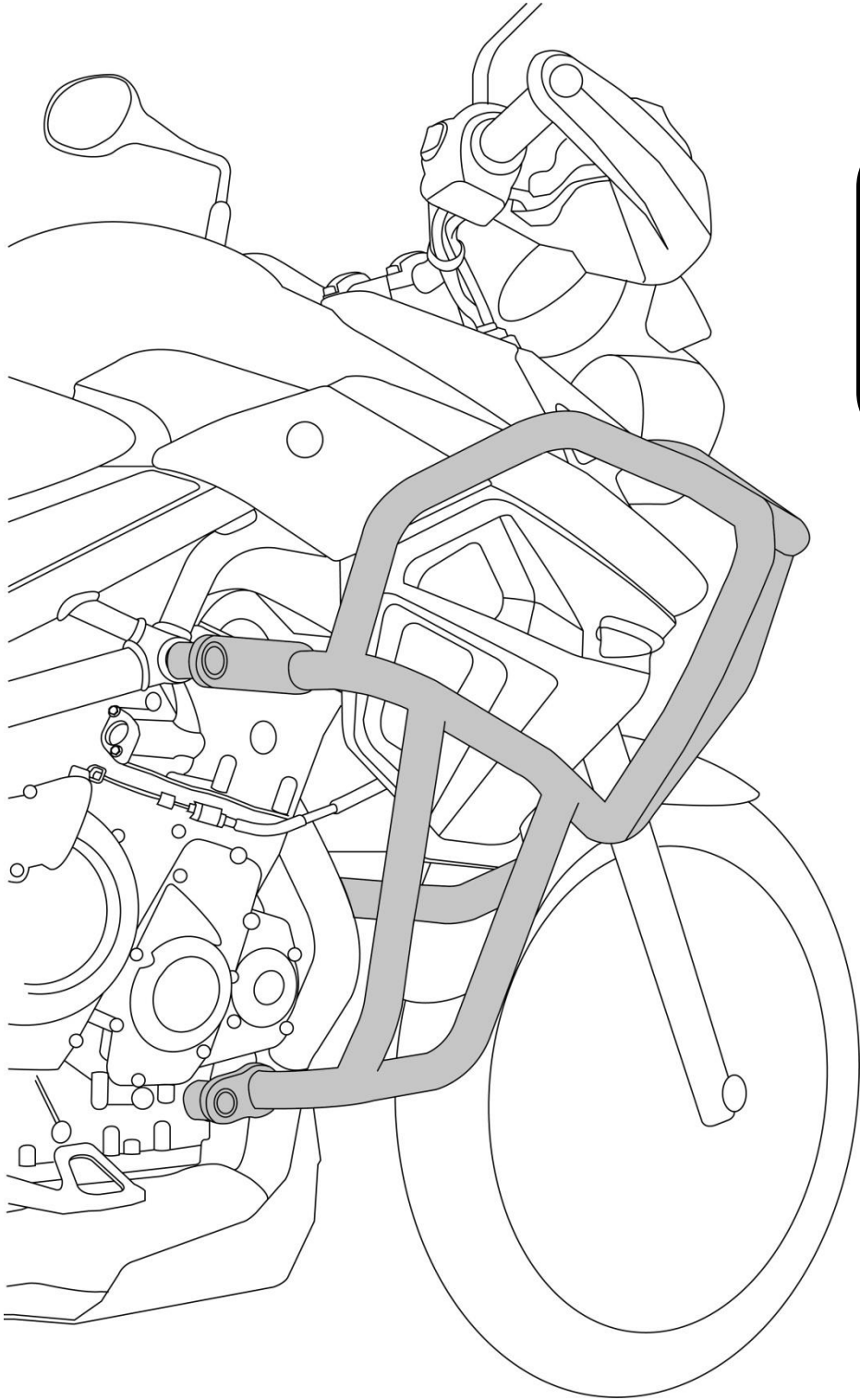
**Orient the other end of the Crash Bar RH (as shown) and Slip-in Screw M6 x 15 (6) – 1 off and Washer M6 (7) – 1 off and secure the threads in the Pin Pipe, through the hole in the Crash Bar.**

**Step 6:**

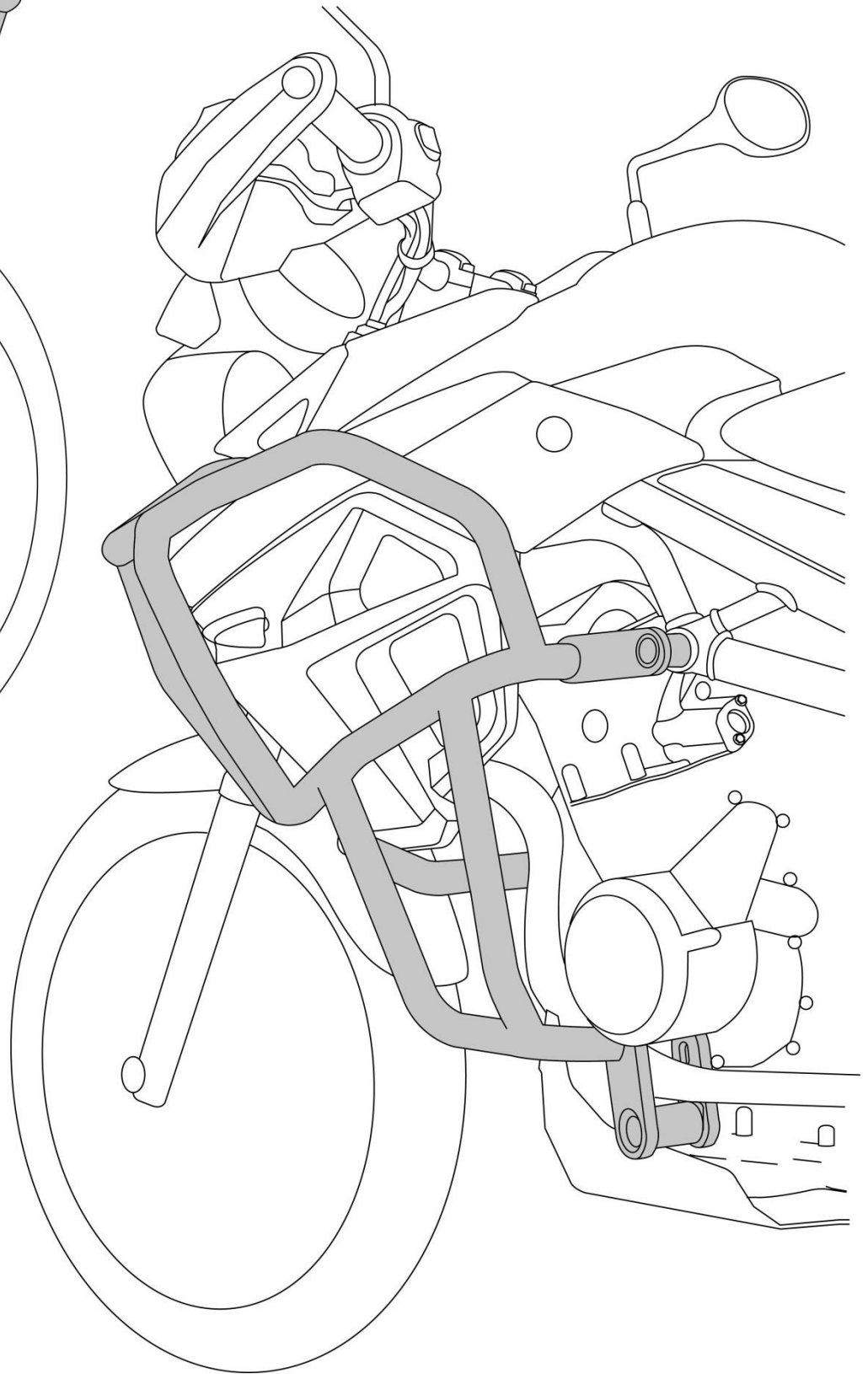
**Mounting of Pin Pipe to the bottom side of the Crash Bars**

**Orient and Align Pin Pipe (3) – 1 off, as shown and align it between the Crash Bar RH and LH and slip-in Screw M6 x 15 (5) and Washer M6 (6) - 1 off through the holes in the Crash Bar and secure the threads in the Pin pipe.**

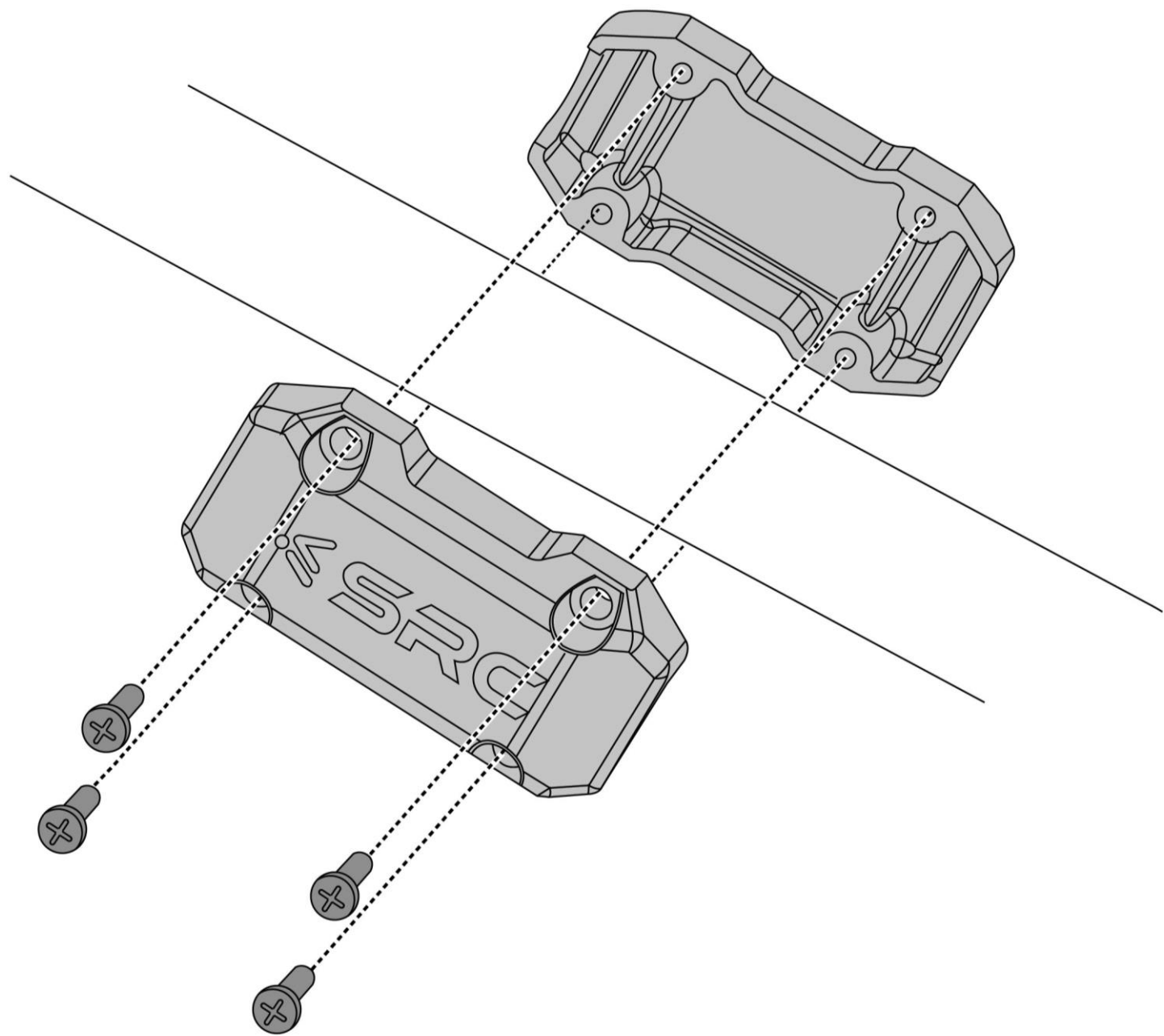




**Crash Bar RH and LH in “As is mounted condition “ is shown in the drawing below.**







**Step 7:**

**Assemble the Slider Bar on each of the Crash Bar as shown.**

**Use the Slider Bar as the Virtual Orientation and looking from the front side of the Motorbike, make one final Positioning and Alignment of the Crash bars. Ensure mounting symmetry of the Slider Bars visually (it must not be offset or shifted visually when seen from the front side and back side).**

**Step 8:**

**All Screws can be fully tightened to the torque, as specified in the BOM table.**

**The installation is completed with this step.**



## General Information

1. We request you to pay attention to the Mounting Instructions in this document and follow the step-by-step procedures.
2. This Mounting Instruction manual is a “Do It Yourself” (DIY) fitment manual of the Accessory part to the Vehicle. We have prepared this based on our experience and knowledge, related to the Vehicle, Part and its functional aspects.
3. SRC cannot guarantee the interchangeability of the parts to any other manufacturer’s accessory part. It is advised to the User, to inspect and ensure the original state of all other Vehicle parts.
4. We request you to bear in mind, that the Installed part can change the driving behaviour and/or the stability during driving or any other dynamic conditions.
5. If you have the appropriate tools and another person to assist you in the mounting, it will help.
6. To the maximum extent possible, our design use the current Mounting/Fitment of the Original Equipment, so that Installation of these accessories will not affect the Payload or Function of the Vehicle or the Part on which it is mounted to protect it
7. If any additional modifications are to be done, prior to the fitment of the accessories, it will be explicitly specified in the instruction sheets.