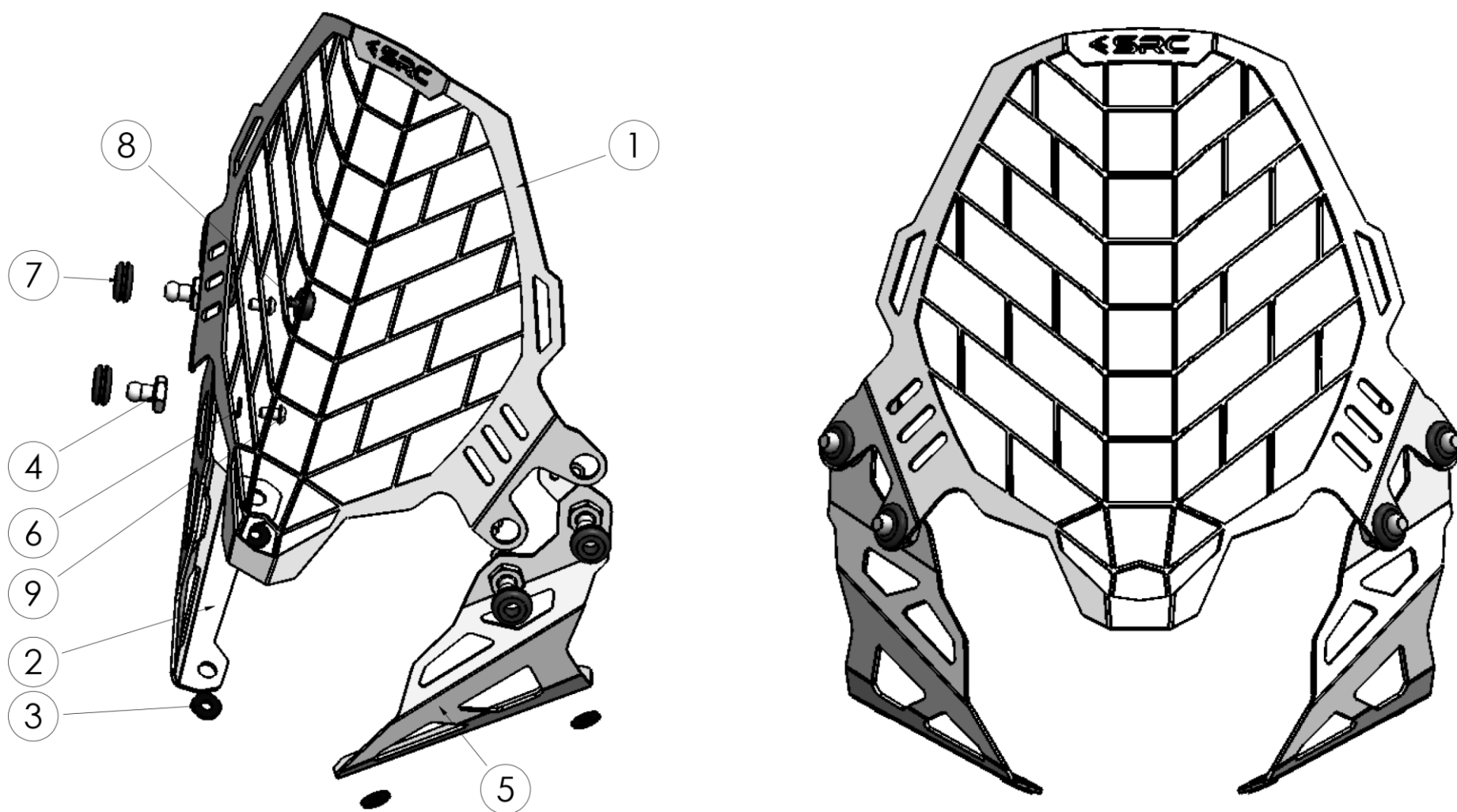


Scope of Supply/Bill of Material & Mounting Drawings

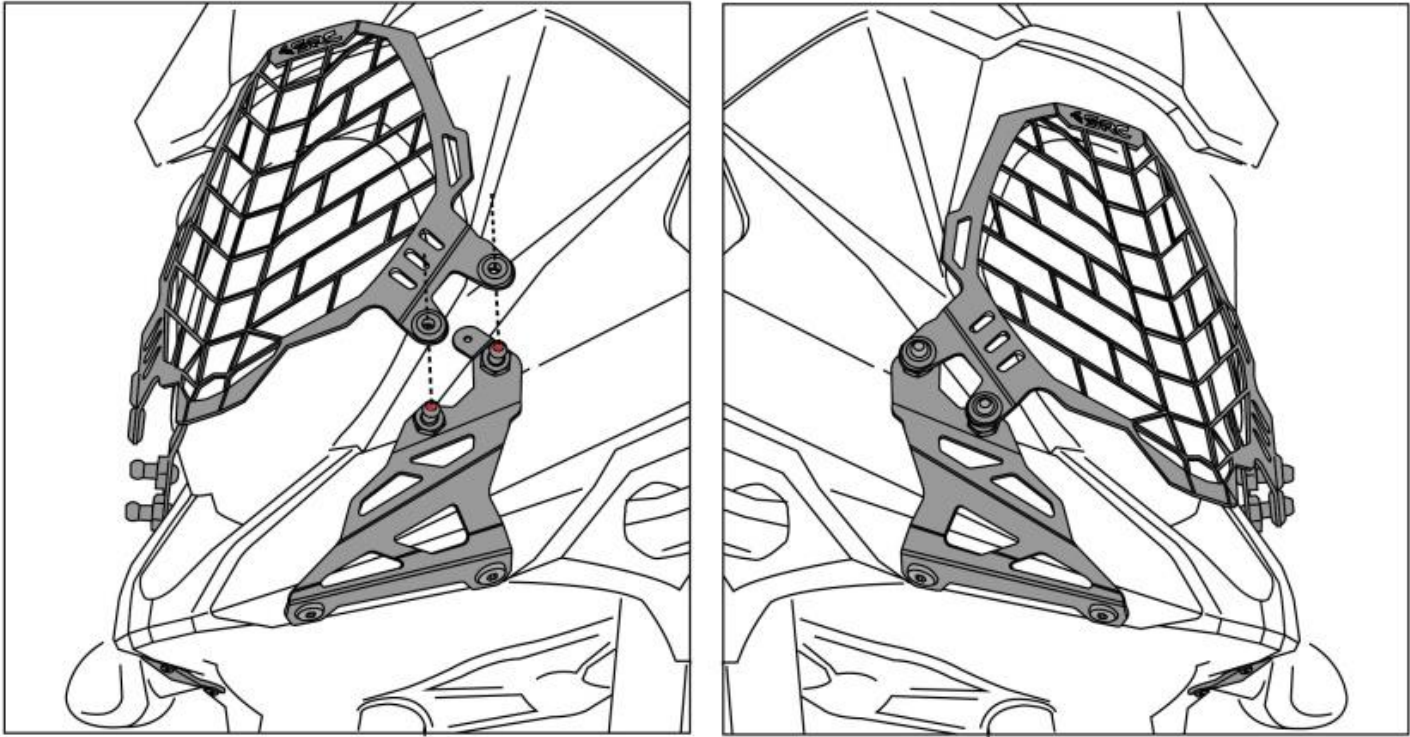
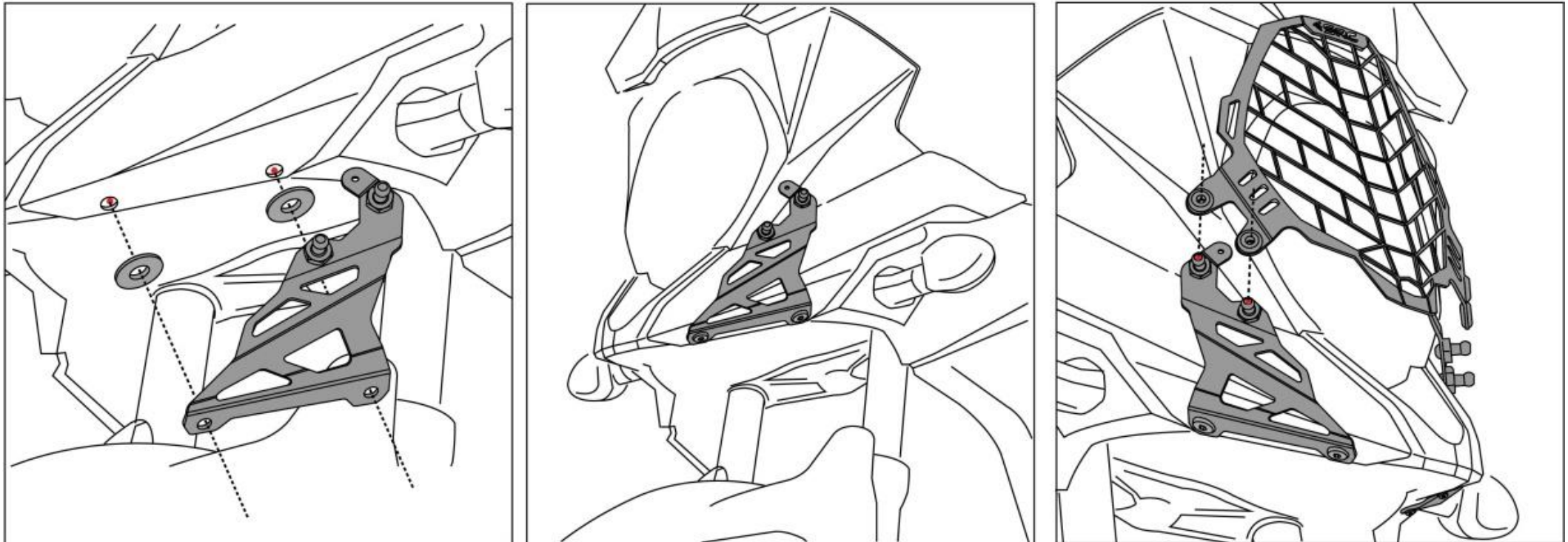
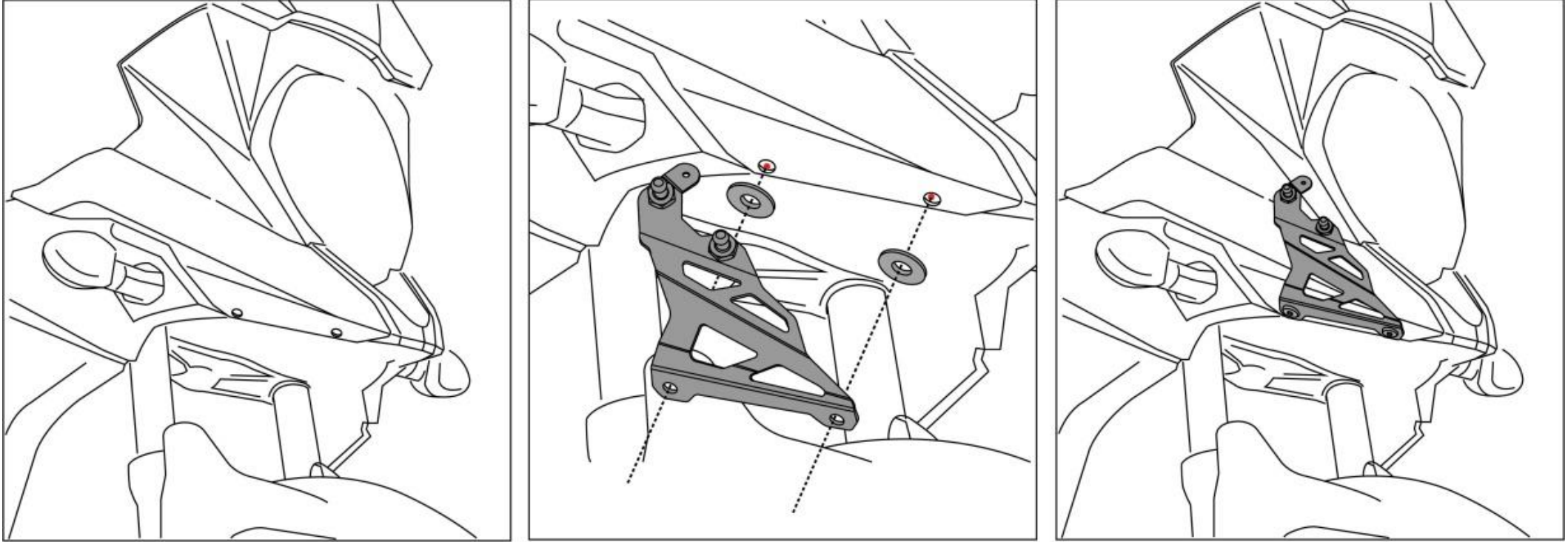
Part Number: S-VS17-01-01-SL / S-VS17-01-02
 Part Description: Head Light Guard – SUZUKI V-STROM650 (2017 – 2019)
 Applicable to Finished colour versions of Black and Silver

Installation / Parts List / Bill of Material for Mounting

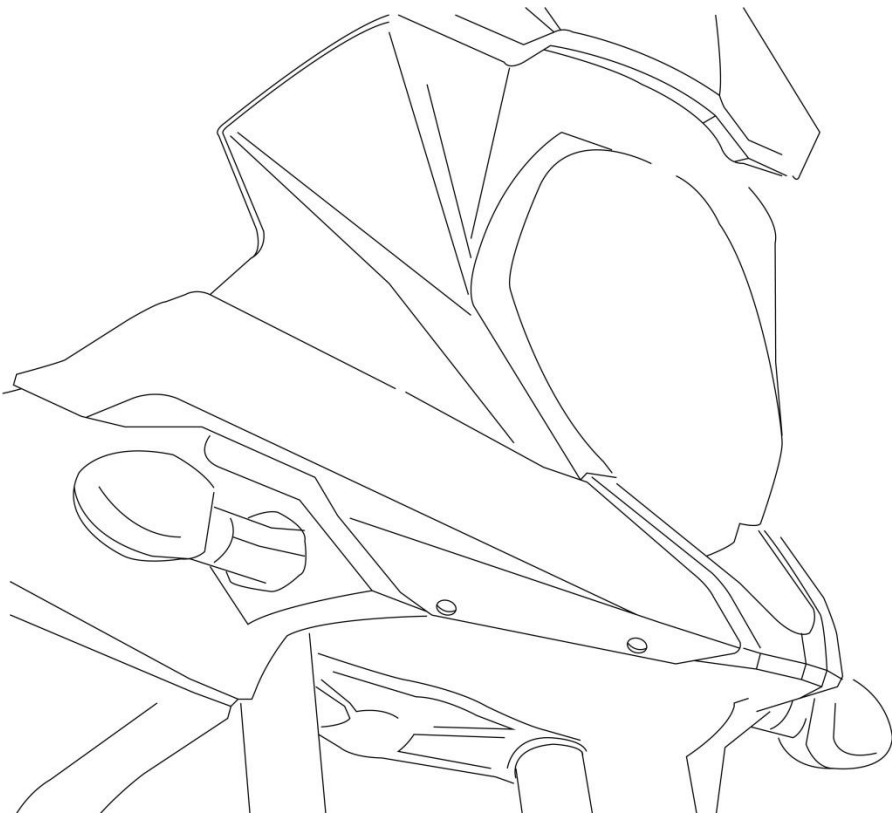
No.	Description	Quantity	Torque * (N-m)	Remarks **
1	Head Light Guard	1		
2	Bracket - RH	1		
3	Delrin Ring	4		
4	Mounting Pin	4		
5	Bracket - LH	1		
6	Washer M5	4		
7	Grommet	4		
8	Damper Mount	1		
9	Screw M5 x 10	4	6-8	Use Liquid Thread Locker
SRC Design uses Metric System of Measurement and all dimensions are in Millimeters				
* Recommended to use the Torque specified in the table				
** Denotes Usage of Liquid Thread Locker in specified locations				



MOUNTING DRAWINGS



Mounting Instructions



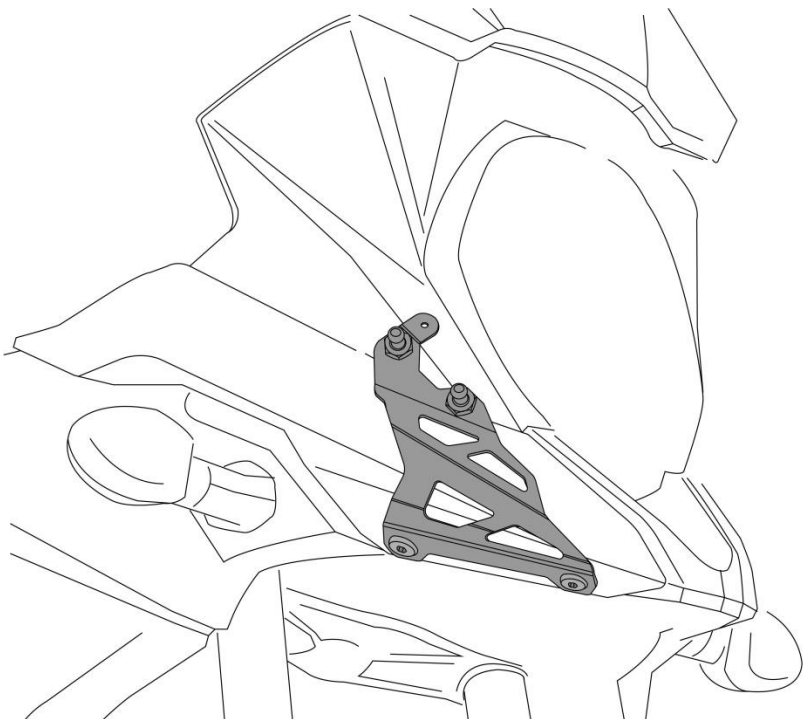
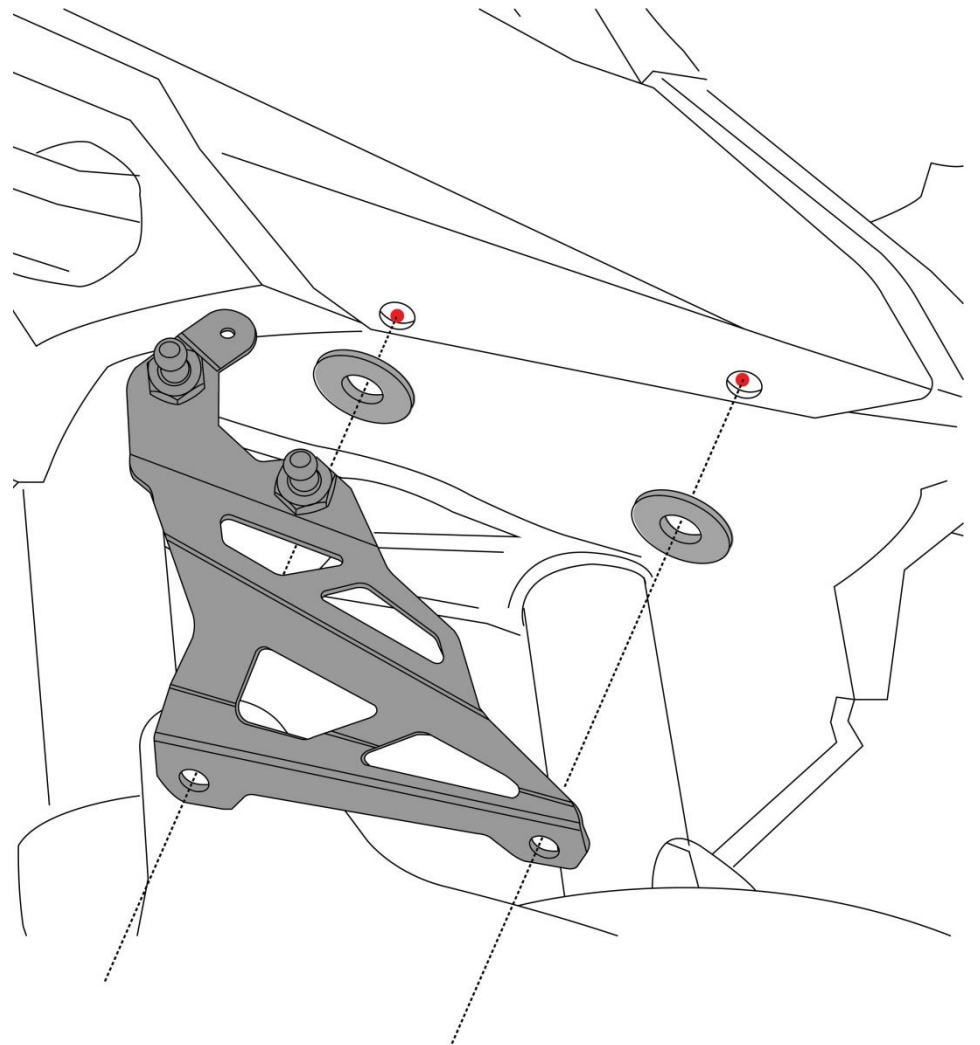
The Mounting Screws, which will be used for mounting the Brackets of the Head Light Guard, can be found on the Front Left hand side and Right hand side. The same can be unscrewed out, 2 off on each side.

(Shown in the drawing is the view of it from the Left Hand Side, when looking from the front side of the Motorbike)

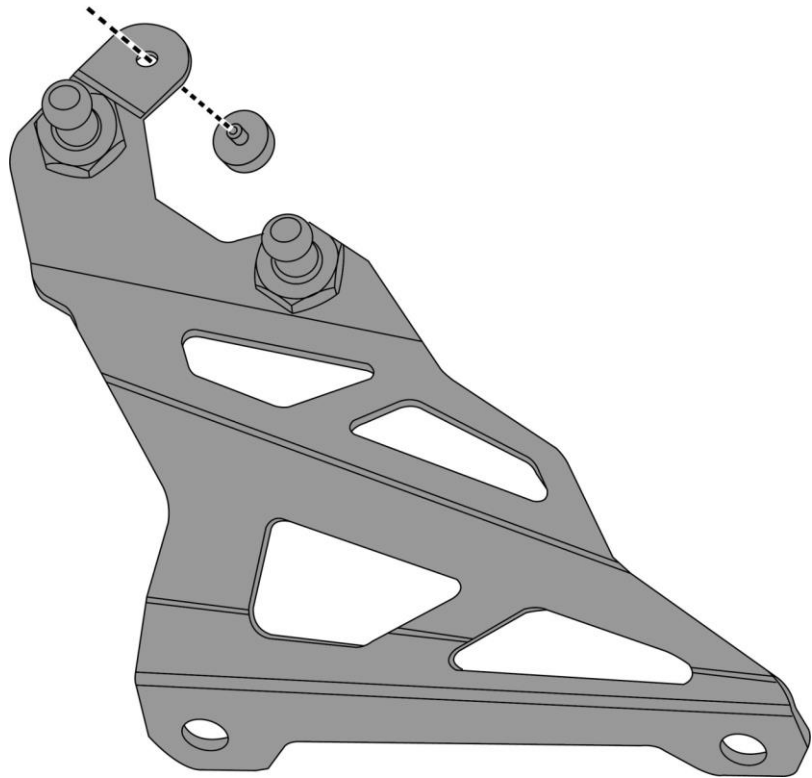
Step 1:

Orient and Align Bracket RH (2), as shown and slip-in the Washer (5) – 2 off and secure the threads in the mounting holes, using the 2 off screws (OE).

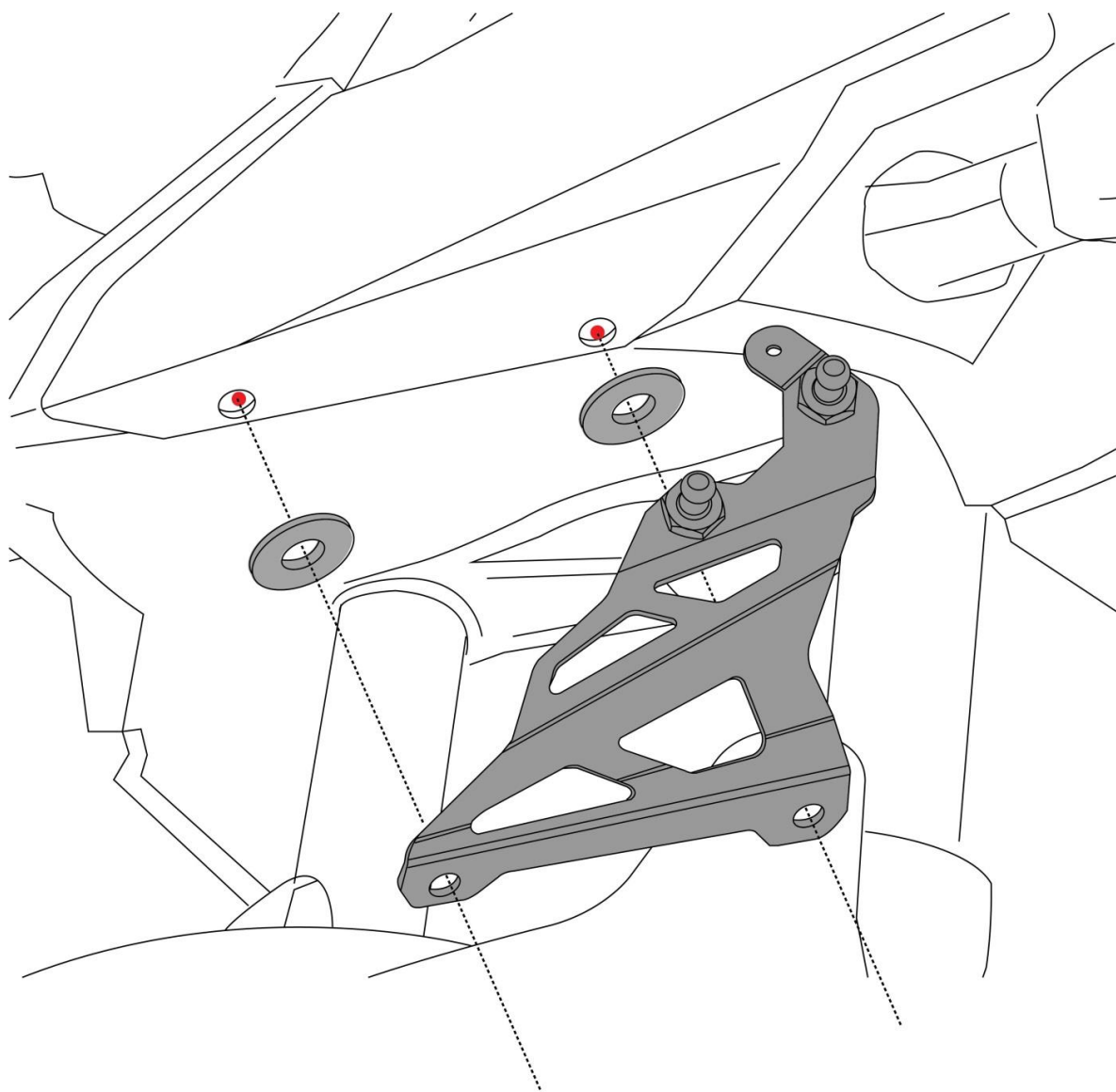
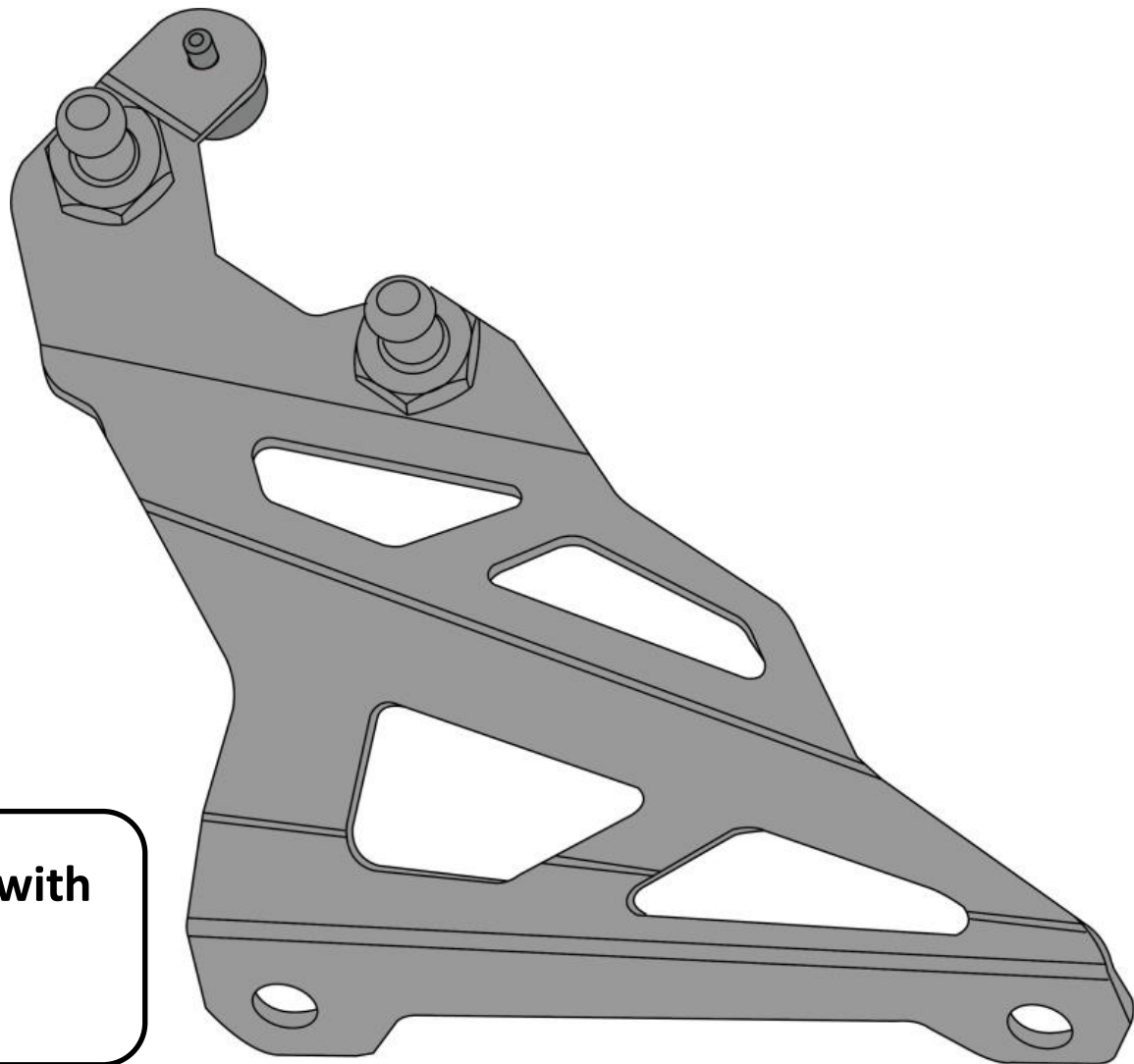
Slip-in the Mounting Pin (4) – 2 off and Screw M5 x 10 (9) – 2 off, as shown to the Bracket RH (The same can be Assembled Off-line too) and tighten it to torque, as specified in the BOM table.



As is Mounted Condition of Bracket RH



The Bracket RH will be pre-assembled with the Damper Mount (8), as shown.

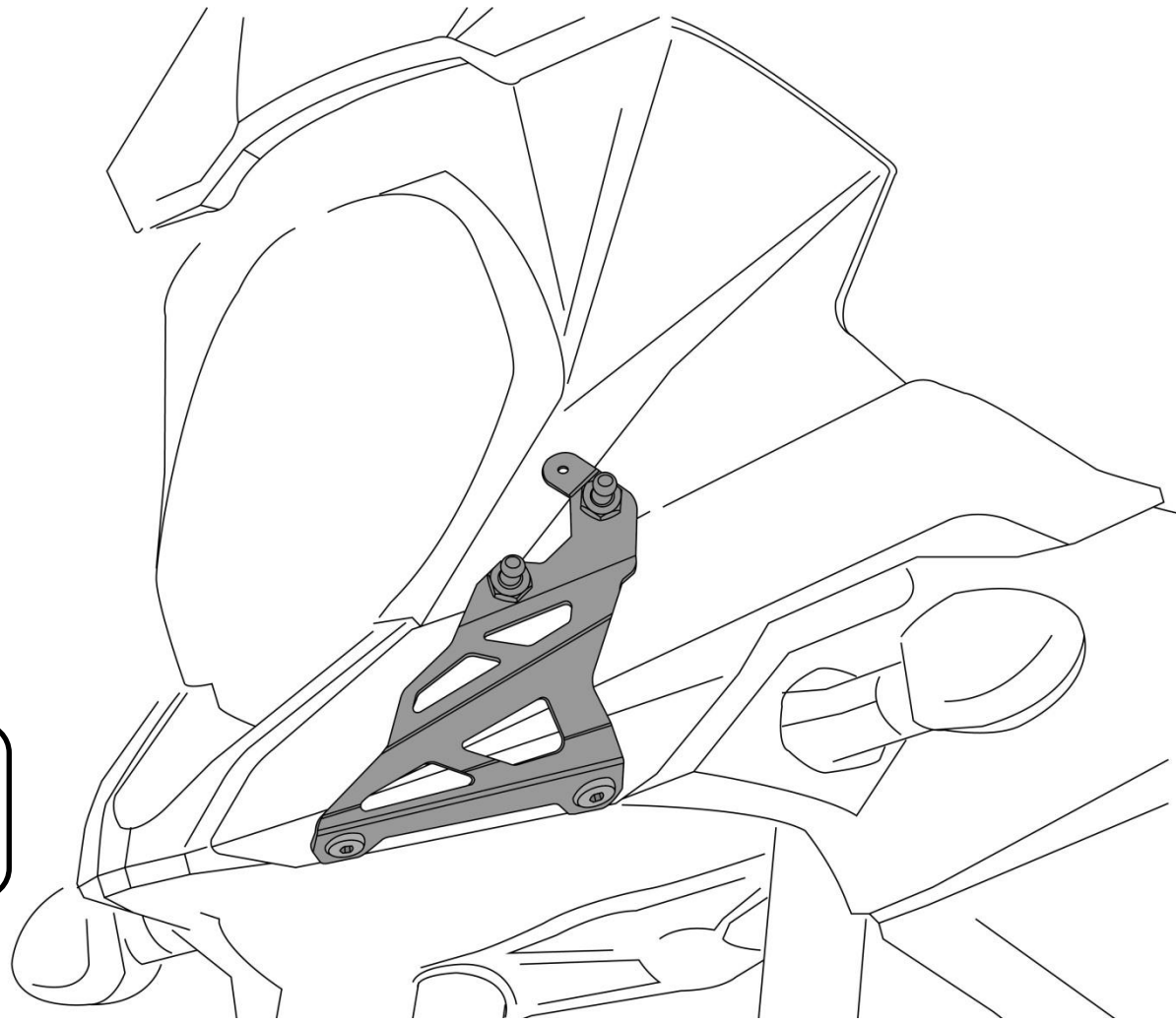


Step 2:

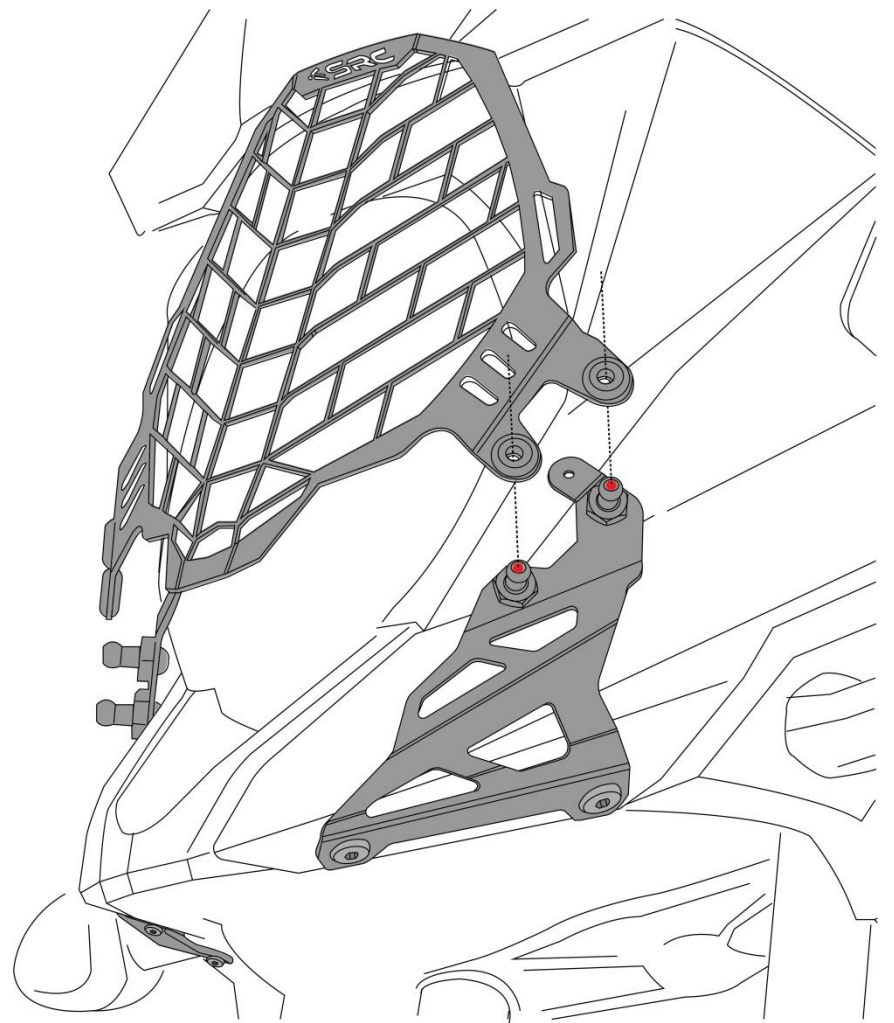
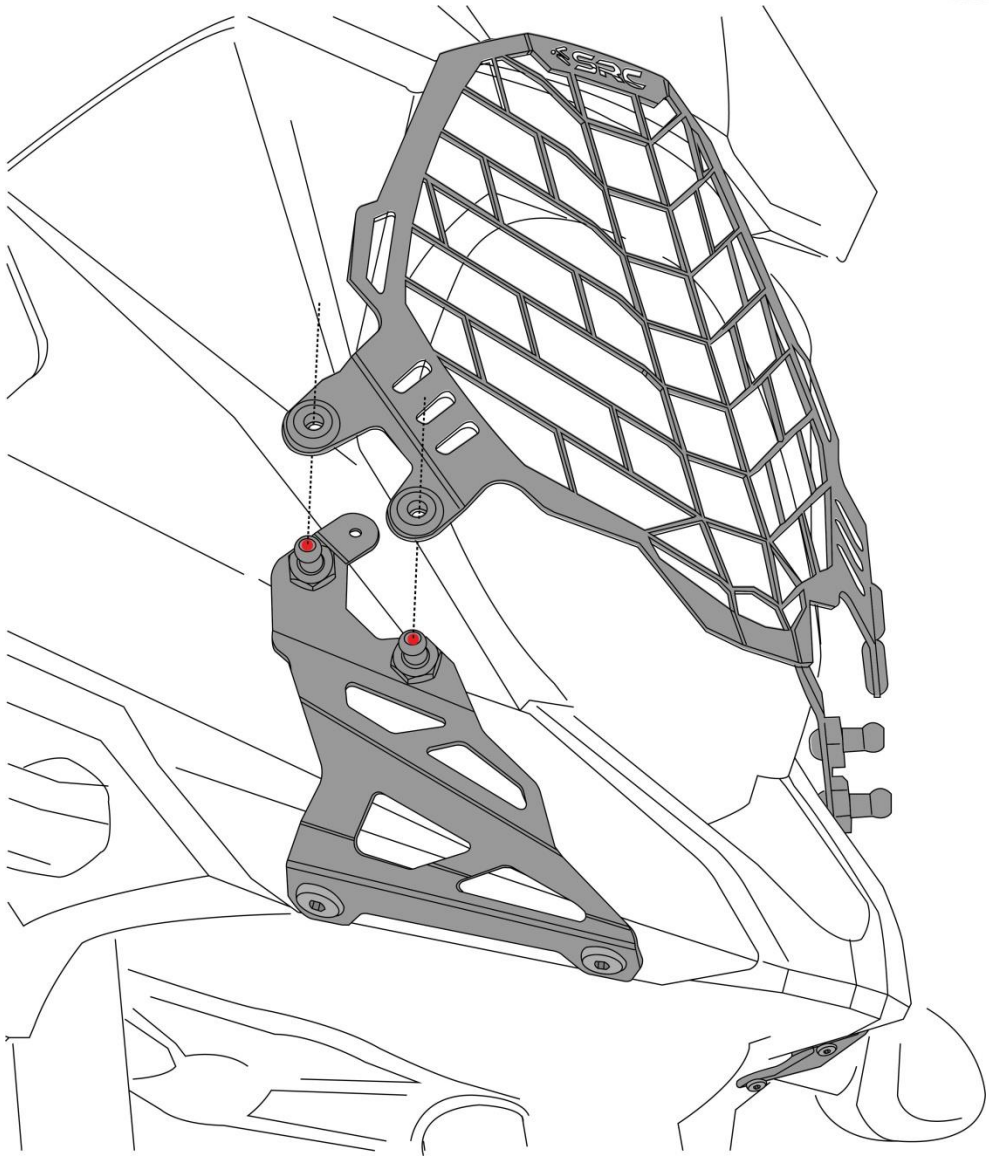
This is a repetition of the Step 1, but on the Left Hand Side.

Orient and Align Bracket LH (5), as shown and slip-in the Washer (5) – 2 off and secure the threads in the mounting holes, using the 2 off screws (OE).

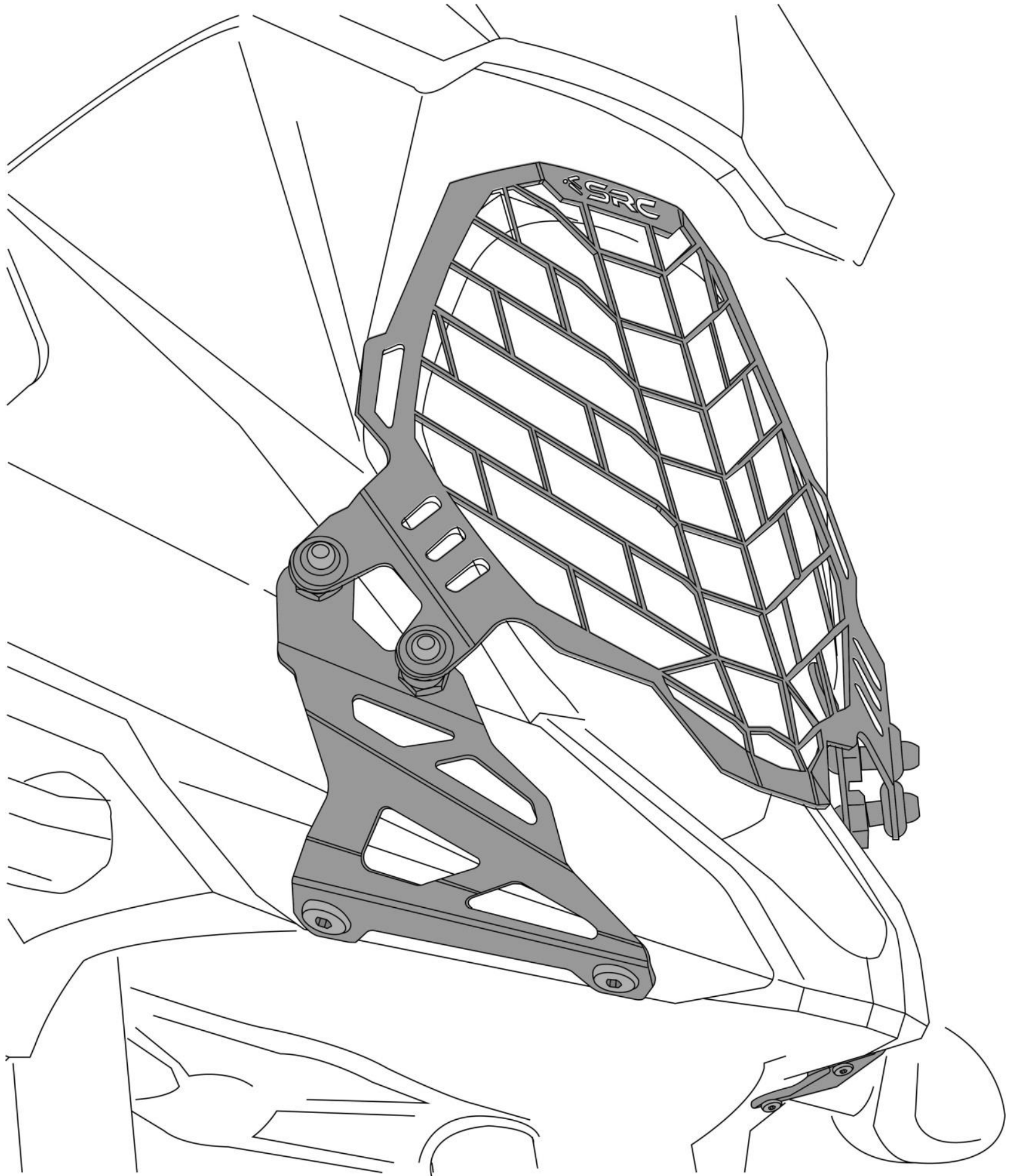
Slip-in the Mounting Pin (4) – 2 off and Screw M5 x 10 (9) – 2 off, as shown to the Bracket RH (The same can be Assembled Off-line too) and tighten it to torque, as specified in the BOM table.



As is Mounted Condition of Bracket LH



Step 3:
Orient the Head Light Guard (1), as shown. Assemble the Grommet (5) – 4 off, hugging and flush, with the outer surfaces of the Head Light Guard and holding on to the Mounting Pins, projecting out of the Bracket RH & Bracket LH.



**Final Mounted condition of
Head Light Guard is as shown in
the drawing.**



General Instructions

1. We request you to pay attention to the Mounting Instructions in this document and follow the step-by-step procedures.
2. This Mounting Instruction manual is a “Do It Yourself” (DIY) fitment manual of the Accessory part to the Vehicle. We have prepared this based on our experience and knowledge, related to the Vehicle, Part and its functional aspects.
3. SRC cannot guarantee the interchangeability of the parts to any other manufacturer’s accessory part. It is advised to the User, to inspect and ensure the original state of all other Vehicle parts.
4. We request you to bear in mind, that the Installed part can change the driving behaviour and/or the stability during driving or any other dynamic conditions.
5. If you have the appropriate tools and another person to assist you in the mounting, it will help.
6. After Completion of the Mounting and before taking on a First ride, Ensure and Check all functions of the Vehicle. It is always advised to check loosening of the fasteners after the first 50 kilo meters of ride and at regular intervals.
7. To the maximum extent possible, our design use the current Mounting/Fitment of the Original Equipment, so that Installation of these accessories will not affect the Payload or Function of the Vehicle or the Part on which it is mounted to protect it
8. If any additional modifications are to be done, prior to the fitment of the accessories, it will be explicitly specified in the instruction sheets